



# FACI. Guara

# Guaranteed Quality, Respect for the Environment



FACI Group is a global company

which still retains its family owned status. This assures focus and commitment on cost competitiveness, prompt decisions, resiliency to

economic cycles and allows flexibility in adapting a business model that follows the evolving market needs without compromising

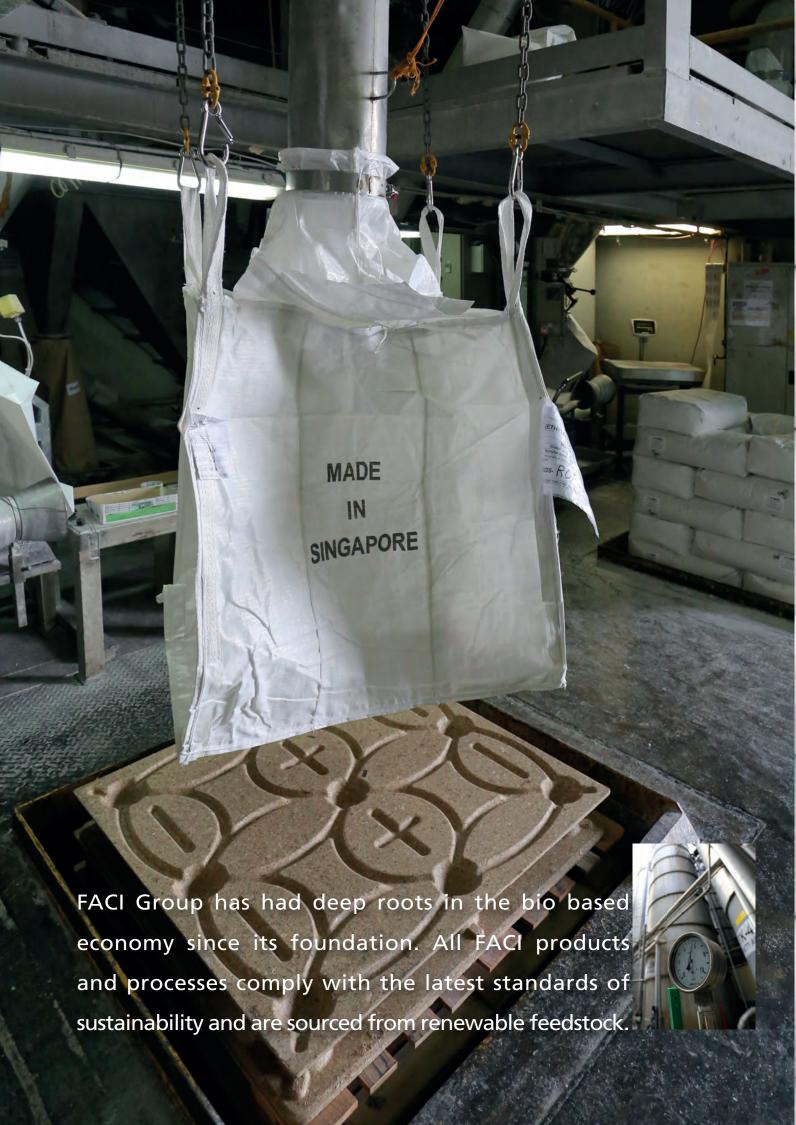
either quality or the

fundamental values of

sustainable business.

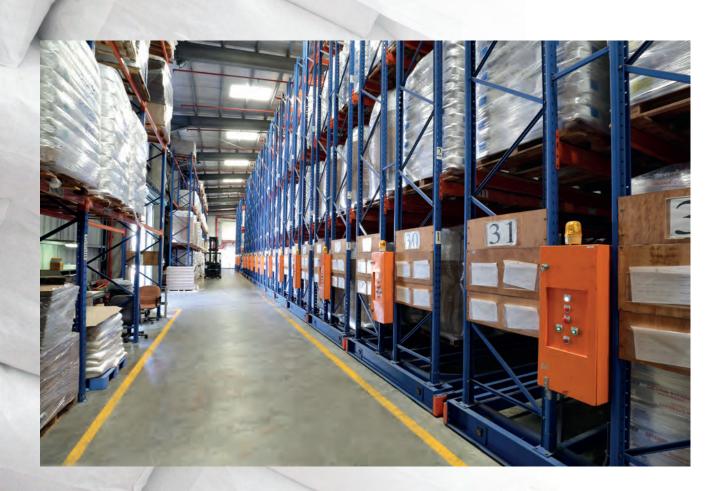


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## **Calcium Stearate**

	MELTING POINT	OXIDE	FREE FATTY ACIDS	MOISTURE	TYPICAL SOLUBLE SALTS	TYPICAL BULK DENSITY	SIEVE R % N		Description
GRADE	°C	%	% max	% max	% max	g/l	200 mesh	325 mesh	
S	150-160	9.2-10	1	3	0.1	≤260	1	-	Typical particle size
<b>S</b> (High Density)	150-160	9.2-10	1	3	0.1	-	-	-	High density grade
SW	150-160	9.2-10	1	3	0.1	≤260	-	1	Finer particle size
BS	165-175	10-11	0.5	3	0.1	≤260	1	-	Typical particle size, Higher oxide
DW	145-155	9.2-10.0	0.5	3	0.1	≤230	-	0.1	Finer particle size, Better thermal stability
DW (High Density)	145-155	9.2-10.0	0.5	3	0.1	-	-	-	High density grade
WLC	145-155	9.2-9.8	0.5	3	0.1	≤230	-	0.1	Finer particle size, Superior thermal stability
WLC (High Density)	145-155	9.2-9.8	0.5	3	0.1	-	-	-	High density grade
SP	145-160	9.2-10.0	1	3	0.1	400-600	non dusting	microbeads	Non dusting
PLC	145-160	9.2-10.0	0.5	3	0.1	400-600	non dusting	microbeads	Non dusting, Better thermal stability
EPH	-	9.0-10.3	-	4	0.1	-	-	-	Pharma grade
E	145-160	9.0-10.5	1.5	4	0.1	≤260	1	-	Food grade
EW	145-160	9.0-10.5	1.5	4	0.1	≤260	-	1	Food grade Finer particle size



The continuous desire and propensity for finding the best balance between quality, competitiveness and sustainability is the driver of our daily activities and has existed in the company's culture since its foundation.



Zinc Stea	arate								
	MELTING POINT	OXIDE	FREE FATTY ACIDS	MOISTURE	SOLUBLE SALTS	TYPICAL BULK DENSITY		RESIDUE MAX	Description
GRADE	°C	%	% max	% max	% max	g/l	200 mesh	325 mesh	
TM	118-122	13.5-14.2	1	1	0.1	260-360	0.5	-	Typical particle size
TW	118-122	13.5-14.2	1	1	0.1	260-360	-	1	Typical particle size
TB	118-128	16.0-18.0	0.5	1	0.1	-	0.5	-	Typical particle size, High oxide
TMD	118-122	13.5-14.2	1	1	0.1	260-360	0.5	-	Typical particle size
SP	118-122	13.5-14.2	1	1	0.1	450-600	non dusting	microbeads	Non dusting
EPH	-	12.5-14.0	-	-	0.1	260-360	0.5	-	Pharma grade

Magnesi	um Steai	rate						
	MELTING POINT	OXIDE	FREE FATTY ACIDS	MOISTURE	TYPICAL BULK DENSITY	SIEVE R % N		Description
GRADE	°C	%	% max	% max	g/l	200 mesh	325 mesh	
S	130-145	7.2-8.0	1.5	4	140-180	2	-	Typical particle size
SW	130-145	7.2-8.0	1.5	4	140-200	-	1	Finer particle size
SP	140-160	7.2-8.0	-	4	400-600	non dusting	microbeads	Non dusting grade
EPH	-	6.65-8.3	-	4	-	-	-	Pharma grade
E	-	6.8-8.3	2	4	-	-	-	Food grade

#### **Sodium Stearate**

	MELTING POINT	SULPHATED ASHES	FREE FATTY ACIDS	MOISTURE	TYPICAL BULK DENSITY	SIEVE RESIDUE % MAX	Description
GRADE	°C	%	%	% max	g/l	100 mesh	
APS	210-220	-	2 max	2	200-260	0.5	
APT	210-220	-	2 max	2	200-320	0.5	Tallow like
APH	-	-	-	2	200-320	0.5	
Ē	210-220	-	1.5 max	2	200-320	1	Food grade

#### **Potassium Stearate**

	MELTING POINT	OXIDE	FREE FATTY ACIDS	MOISTURE	SULPHATED ASH	TYPICAL BULK DENSITY	SIEVE RESIDUE % MAX	Description
GRADE	°C	%	% max	% max	%	g/l	60 mesh	
APS	210	-	2	2	27-29.5	200-350	-	Typical particle size
E	210	13-16.2	2	2	-	200-350	30	Food grade

## **Laurate Others**

	MELTING POINT	OXIDE	FREE FATTY ACIDS	MOISTURE	METAL CONTENT	ASH	TYPICAL BULK DENSITY	SIEVE R % N	ESIDUE MAX	Description
GRADE	°C	%	% max	% max	%	%	g/l	200 mesh	325 mesh	
Calcium Laurate	160-170	12.7-13.2	1.5	3	-	-	-	1	-	Typical particle size
Zinc Laurate	125-135	-	2	1	13.5-15.2	17-19	140-250	-	1	Finer particle size
Zinc Laurate SP	125-135	-	2	1	13.5-15.2	17-19	450-600	non dusting	microbeads	Non dusting

## Polymer Additives: mainly used as lubricant and mould release agent for Rubber - ABS- Polycarbonate-Polyamide

1	MELTING POINT	IODINE VALUE	ACID VALUE	SAP. VALUE	HYDROXYL VALUE	MOISTURE	COLOUR L	OVIBOND 1/4	Description
GRADE	°C	gl <sub>2</sub> /100g max	mgKOH/g max	mgKOH/g	mgKOH/g	% max	R max	Y max	
PEDS AP	46-52	1	2	175-185	105-135	0.5	5	35	
PETS AP	58-65	1	5	188-202	≤35	0.5	4	25	
PETS APS	-	1	2.0	188-202	≤12	0.3	4	25	Low HV
PETS AHS	-	1	1.5	188-202	≤25	0.3	4	25	High stability
PETS ATHS	-	1	1.5	190-197	≤25	0.3	4	25	Tallow like

Microbeads, flakes, pastilles and molten



The keys of our success are continuous technical development, close attention to the quality standards of our chemicals and their production process, an open-minded approach to local and international markets, a close cooperation with our customers and adhering to a long-term business view which goes beyond a generation.



## **Calcium-Zinc Stearate**

	ASHES	FREE FATTY ACIDS	MOISTURE	SIEVE RESIDUE % MAX	Description
GRADE	%	% max	% max	200 mesh	
55/45 Blend	11.2-12.2	1	2	1	Typical particle size

# **Liquid Stearates Dispersions**

	DRY CONTENT	TYPICAL BULK DENSITY	SIEVE RESIDUE % MAX	Description
GRADE	%	g/l	325 mesh	
Fluocast AT	49-51	1000-1050	0.1	Tallow like
Fluocast FG1	23.5-36.0	1000-1050	0.1	
Fluocast FG2	36.5-50.0	1000-1050	0.1	

# Mono, Di and Triglycerides

1	MONO GLYCERIDES	FREE GLYCEROL	ACID VALUE	IODINE	MELTING POINT	SOAPS	COLOUR L		Description
GRADE	%	% max	mgKOH/g max	gl <sub>2</sub> /100g max	°C	%	R max	Y max	
GMS AP 40	40 min	2	2	2	55-60	-	6	40	Low mono glyceride grade
GMS AT 40	40 min	2	2	2	57-62	-	6	40	Low mono glyceride grade tallow like
GMS AP 50	50 min	2	2	2	56-60	-	6	40	Medium mono glyceride grade
GMO AP	-	3	2	70-90	-	-	15	80	Medium mono glyceride grade from Oleic Acid
GMO E	35-52	6	6	58-80	-	-	15	80	Food Grade
GDO AP	-	3	2	78-100	-	-	15	80	Diglyceride from Oleic Acid
GMS AP/SE	40 min	2	2	2	56-60	4-6	6	40	Self emulsifying
GMS AT/SE	40 min	2	2	2	56-60	4-6	6	40	Self emulsifying Tallow like
GMS E	40 min	7	6	-	-	-	-	-	Food Grade
GMS SE E	40 min	7	6	-	-	4-6	-	-	Food grade Self emulsifying
GMS EPH Type I	-	6	3	3	-	-	6	40	Pharma grade
GMS EPH Type II	40-55	6	3	3	-	-	6	40	Pharma grade

Microbeads, flakes, pastilles and molten



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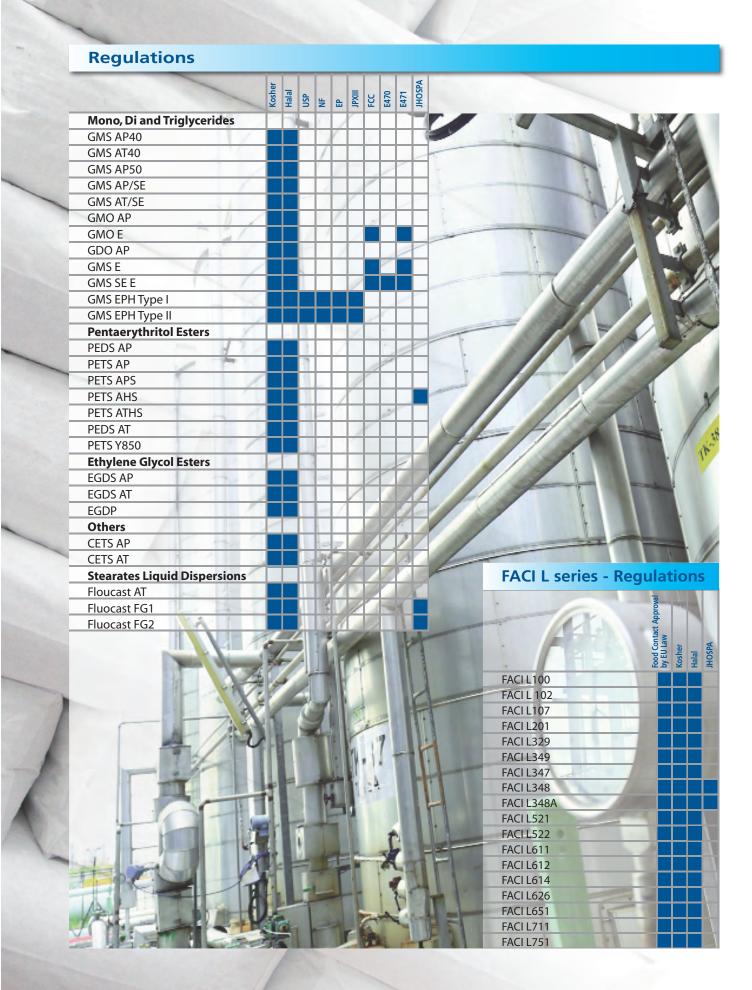
FACI is a global Group of Companies, active in the production and marketing of bio based (oleo) chemical

additives since 1943.





#### Regulations Kosher **Calcium Stearate** S SW BS DW WLC PLC Eur-Phar Ε EW Calcium Laurate **Magnesium Stearate** S SP Eur-Phar E SW **Zinc Stearate** TMD TW TB SP Eur-Phar Zinc Laurate **Sodium Stearate** APS APH **Potassium Stearate** APS Calcium/Zinc Stearate Calcium/Zinc Stearate 55:45 blend



#### **Lubricants / Additives - General Table**

NOI			Lu	ıbrican	t Effect in PVC	Transparent	Physical	Melting
FUNCTION	Product*	Chemical Composition	Inter	nal	External	Articles	Form	Range (°C)
	L100	Fatty Acids Ester of Polyol				•	Solid	62-70
	L102	Fatty Acids Ester of Polyol from vegetable sources (with tallow composition)				•	Solid	67.5-70.5
	L107	Fatty Acids Ester of Polyol from vegetable sources				•	Solid	67-72
	L201	Fatty Acids Ester of Polyol from vegetable sources					Solid	54-64
	L329	Fatty Acids Ester of Polyol from vegetable sources				•	Solid	46-52
S	L349	Fatty Acids Ester of Polyol from vegetable sources					Solid	58-65
TATI	L347	Fatty Acids Ester of Polyol from vegetable sources					Solid	62-68
ANTISTATI	L348	Fatty Acids Ester of Polyol from vegetable sources					Solid	≥ 60
1	L521	Linear Solid Fatty Acids Ester from vegetable sources					Solid	51-57
LUBRICANTS	L522	Linear Solid Fatty Acids Ester from vegetable sources (with tallow composition)					Solid	51-60
BRIC	L611	Fatty Acids Ester of Polyol from vegetable sources				•	Solid	55-60
L	L612	Fatty Acids Ester of Polyol from vegetable sources (with tallow composition)				•	Solid	57-62
	L614	Fatty Acids Ester of Polyol from vegetable sources				•	Liquid	-
	L626	Fatty Acids Ester of Polyol from vegetable sources				•	Liquid	-
	L651	Fatty Acids Ester of Polyol from vegetable sources				•	Solid	56-60
	L711	Fatty Acids Ester of Polyol from vegetable sources with strong antistatic effect				•	Solid	65-70
	L751	Fatty Acids Ester of Polyol from vegetable sources				•	Solid	65-70

ALL FACI products are REACH registered or preregistered

\* Other products are available, for the full FACI L product list please refer to a FACI representative or to L series brochures

## **Lubricants and Additives for Plastic Applications**

FUNCTION	Product*	Chemical Composition	P-PVC	U-PVC	띪	Ъ	PS	PC	ABS	PC/ABS	PET/PBT	PA
	L100	Fatty Acids Ester of Polyol		Г	Ē							
	L102	Fatty Acids Ester of Polyol from vegetable sources (with tallow composition)										
	L107	Fatty Acids Ester of Polyol from vegetable sources										
	L201	Fatty Acids Ester of Polyol from vegetable sources										
S	L329	Fatty Acids Ester of Polyol from vegetable sources										
ATIO .	L349	Fatty Acids Ester of Polyol from vegetable sources										
ANTISTATICS	L347	Fatty Acids Ester of Polyol from vegetable sources										
¥	L348	Fatty Acids Ester of Polyol from vegetable sources										
1	L521	Linear Solid Fatty Acids Ester from vegetable sources										
LUBRICANTS	L522	Linear Solid Fatty Acids Ester from vegetable sources (with tallow composition)										
N S	L611	Fatty Acids Ester of Polyol from vegetable sources										
BRI	L612	Fatty Acids Ester of Polyol from vegetable sources (with tallow composition)										
3	L614	Fatty Acids Ester of Polyol from vegetable sources										
	L626	Fatty Acids Ester of Polyol from vegetable sources										
	L651	Fatty Acids Ester of Polyol from vegetable sources										
	L711	Fatty Acids Ester of Polyol from vegetable sources with strong antistatic effect										
	L751	Fatty Acids Ester of Polyol from vegetable sources									į	

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## Personal Care: oil in water emulsifier, pearling agent in shampoos

	MELTING POINT	IODINE VALUE	ACID VALUE	SAP. VALUE	HYDROXYL VALUE	COLOUR LOVIBOND 5" 1/4		Description
GRADE	°C	gl <sub>2</sub> /100g max	mgKOH/g max	mgKOH/g	mgKOH/g	R max	Y max	
EGDS AP	60-70	0.75	3	195-215	≤15	3	20	
EGDS AT	-	0.75	3	190-200	≤10	3	20	Tallow like
EGDP	67-72	1	1	-	≤10	5	20	

Product available liquid in tanks or in non dusting form: microbeads and pastilles



#### **Other Esters**

	MOISTURE	IODINE VALUE	FREE FATTY ACIDS	SAP. VALUE	COLOUR LOVIBOND 5" 1/4		Description					
GRADE	%	gl <sub>2</sub> /100g max	%	mgKOH/g	R max	Y max						
CETS AP	≤0.5	1	≤0.8	105-115	3	15						
CETS AT	≤0.5	1	≤0.8	102-110	3	15	Tallow like					

Product available in non dusting form: microbeads, flakes, pastilles and molten



With its seven manufacturing locations (four in Europe, two in the Far East and one in USA), FACI Group is a main supplier of non-toxic stearates, esters, oleochemicals and additives to a multitude of companies operating in different industries around the world. Our main chemistry has been traditionally focused on products derived from stearic acid, both of animal and vegetable origin. While this business continues to be the core activity of our Group, the acquisition of existing production units in Europe and the USA has considerably increased the portfolio of both our chemicals and our customers.

Our growth has always been driven by a forwardthinking attitude, backed up by a strong technical, marketing and development ethos which is associated with a close cooperation with our customers

Products availability:

FACI S.p.A. - Carasco - Italy

Fatty acid, glycerine and their derivatives, metallic soaps and their dispersions, esters, stearamides and epoxydized soya bean oil. Stearic acid and derivatives available on both animal and vegetable basis.

**FACI Metalest** - Sucursal en España de FACI corporate S.p.A. - Zaragoza - Spain

Fatty acid derivatives, metallic soaps, their dispersions and liquid fatty acids esters.

**FACI UK Chemicals Ltd** - Knowsley - UK Fatty acid derivatives predominantly metallic soaps.

**FACI Asia Pacific Pte Ltd** - Jurong Island - Singapore Fatty acid derivatives predominantly metallic soaps and their dispersions, fatty acids esters.

**FACI Chemicals Co Ltd** - (Zhangjiagang) - PRC Fatty acid derivatives predominantly metallic soaps and esters.

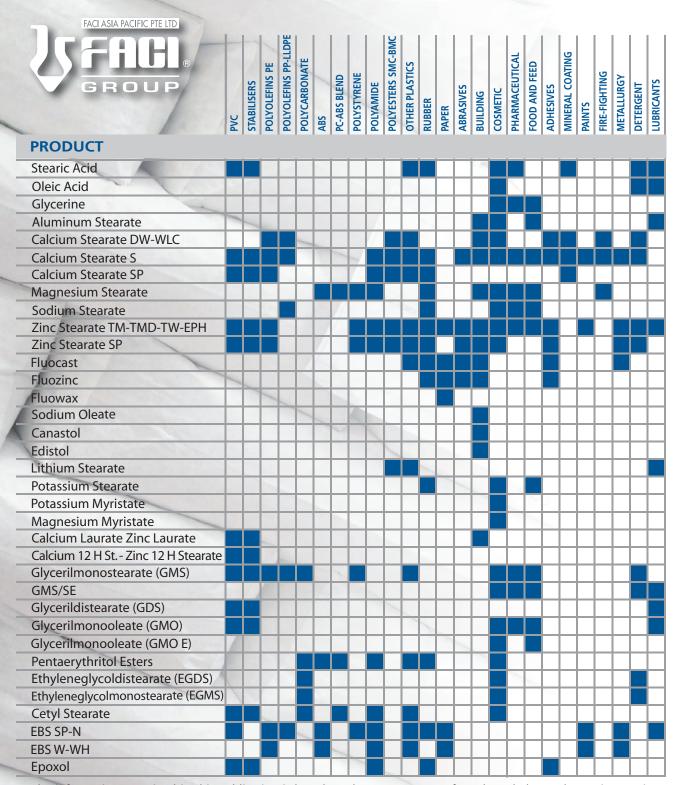
eChem Ltd - Leeds - UK

Fatty acid derivatives, metallic soaps dispersions and esters.

American eChem, Inc. - Lufkin TX - USA

Fatty acid derivatives predominantly metallic soaps dispersions.

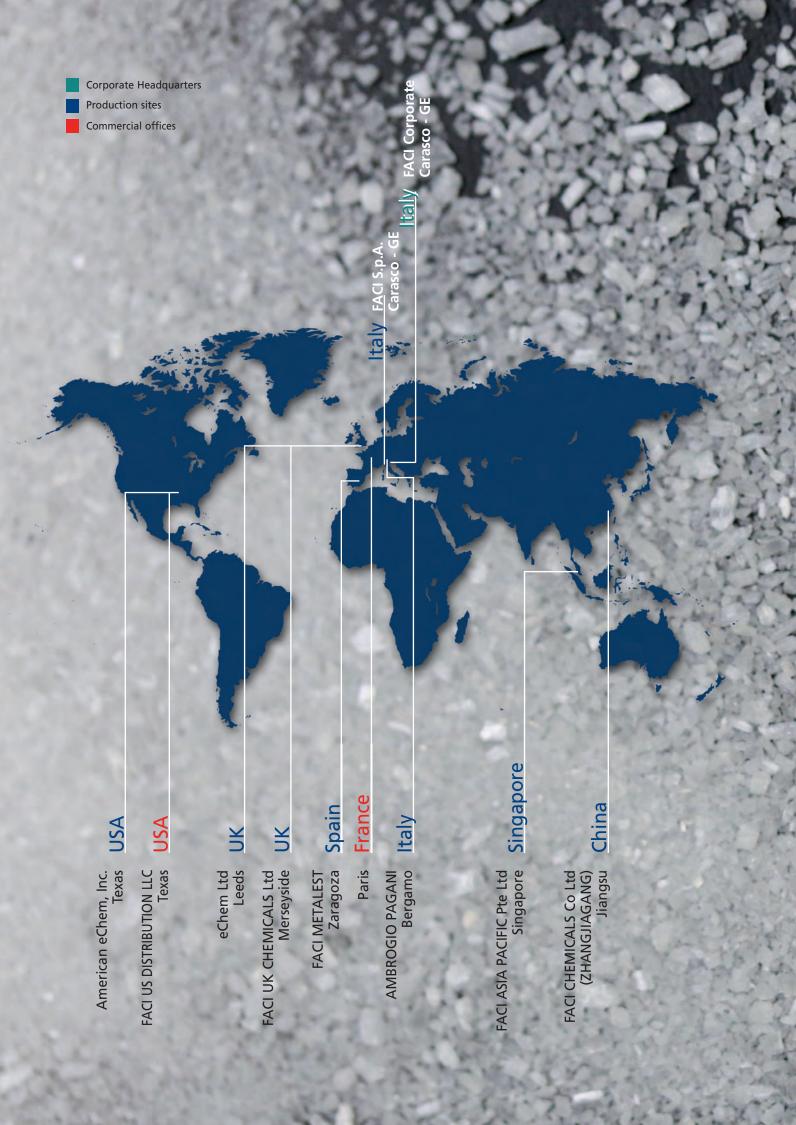
### **Applications**



The information contained in this publication is based on the present state of our knowledge and experience, given without obligation.

The product properties given in the publication are not specifications.

Our technical advice and recommendations, whether verbal, in writing, or by way of trials, are given for information purposes without commitment. The customer is strongly advised, due to the many outside influences which may affect the product use and application, to carry out his or her own testing and trials.





# With seven fully owned manufacturing units:

- Carasco (Italy)
- Zaragoza (Spain)
- Knowsley (UK)
- Leeds (UK)
- Jurong Island (Singapore)
- Zhangjiagang (China)
- Lufkin (USA)

# The FACI Group today is a leading supplier of

- Non toxic metallic soaps and dispersions
- Fatty esters and a wide range of oleochemicals derived additives

To a large variety of industries WORLD WIDE







#### Headquarters

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#### **FACI Group - Production Sites**

#### FACI S.p.A.

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